Prolonged Half-life and Preserved Enzymatic Properties of Factor IX Selectively PEGylated on Native N-glycans in the Activation Peptide

Running title
GlycoPEGylated Long-Acting FIX

Authors
Henrik Østergaard¹, Jais R. Bjelke³, Lene Hansen², Lars Christian Petersen¹, Anette A. Pedersen³, Torben Elm², Flemming Møller², Mette B. Hermit², Pernille K. Holm¹, Thomas N. Krogh³, Jørn M. Petersen³, Mirella Ezban⁷, Brit B. Sørensen¹, Mette D. Andersen³, Henrik Agersø², Haled Ahmadian³, Kristoffer W. Balling¹, Marie Louise S. Christiansen¹, Karin Knobe⁴, Timothy C. Nichols⁵, Søren E. Bjørn¹, Mikael Tranholm²

Affiliation
¹Haemostasis Biology, ²Pharmacology, ³Biotechnology, Novo Nordisk A/S, Novo Nordisk A/S, Novo Nordisk Park, DK-2760 Maaloev, Denmark. ⁴Malmö Centre for Thrombosis and Haemostasis, Lund University, Malmö, Sweden. ⁵Department of Pathology and Laboratory Medicine, University of North Carolina, Chapel Hill, NC

Correspondence
Henrik Østergaard, Haemostasis Biology, Novo Nordisk A/S, DK-2760 Maaloev, Denmark; e-mail: hqsg@novonordisk.com

Regular article
THROMBOSIS AND HEMOSTASIS
Abstract

Current management of hemophilia B entails multiple weekly infusions of FIX to prevent bleeding episodes. In an attempt to make a longer acting recombinant FIX, we have explored a new releasable protraction concept utilizing the native N-glycans in the activation peptide as sites for attachment of polyethylene glycol (PEG). Release of the activation peptide by physiological activators converted glycoPEGylated rFIX (N9-GP) to native rFIXa and proceeded with normal kinetics for FXIa, while the $K_m$ for activation by FVIIa-TF was increased by 2-fold. Consistent with minimal perturbation of rFIX by the attached PEG, N9-GP retained 73-100% specific activity in plasma and whole blood-based assays and showed efficacy comparable to rFIX in stopping acute bleeds in hemophilia B mice. In animal models N9-GP exhibited up to two-fold increased in vivo recovery and a markedly prolonged half-life in mini-pig (76 h) and hemophilia B dog (113 h) compared to rFIX (16 h). The extended circulation time of N9-GP was reflected in prolonged correction of coagulation parameters in hemophilia B dog and duration of effect in hemophilia B mice. Collectively, these results suggest that N9-GP has the potential to offer efficacious prophylactic and acute treatment of hemophilia B patients at a reduced dosing frequency.
Introduction

Factor IX (FIX) is a vitamin K-dependent glycoprotein and an essential protease of the hemostatic system. The domain organization of FIX is shared with factors VII, X, and protein C and comprises an N-terminal domain rich in \( \gamma \)-carboxyglutamic acid (Gla), two epidermal growth factor-like repeats and a C-terminal trypsin-like protease domain\(^1\). Together they form a 55-kDa single-chain protease precursor circulating in plasma at a concentration of about 90 nM (5 \( \mu \)g/ml), defined as 1 IU/ml. FIX is converted to the two-chain activated form by the tissue factor (TF)-factor VIIa (FVIIa) complex or factor XIa (FXIa). Activation occurs by limited proteolysis at Arg145 and Arg180 in the protease domain and liberates a 35-amino acid activation peptide that carries the only two N-linked glycans in the protein\(^{2,3}\). Subsequent assembly of FIXa with the cofactor VIIIa on the activated platelet surface greatly enhances the proteolytic activity of FIXa towards its substrate factor X (FX) and is essential for propagation of the coagulation response\(^4\). The importance of this activity is reflected by the occurrence of the bleeding disorder hemophilia B (HB) in individuals carrying mutations in the FIX gene. The prevalence of HB is about 1 in 25,000 males, and it has been estimated that approximately 84,000 people are affected worldwide\(^5\).

The mainstay in HB treatment is substitution therapy by means of infusions of plasma-derived or recombinant FIX. The therapeutic goal is to prevent bleeding episodes and to provide safe and efficacious treatment of bleedings when they occur. Due to the relatively short half-life of FIX (18-24 h\(^{6,8}\)), the recommended prophylaxis regimen consists of two to three weekly infusions of 40-100 IU/kg\(^9\) FIX to maintain trough levels above 1% and thus shifting patients from a severe to a milder phenotype. When adhered to, prophylaxis in patients without severe joint disorder is efficacious with a frequency of only 0-2 breakthrough bleeds per year in the majority of patients\(^6,10\). However, the need for multiple weekly infusions present challenges in terms of repeated venous access which may affect adherence to treatment and necessitate placement of indwelling catheters with the inherent risk of infection\(^11\).

Various approaches have been pursued to extend the half-life of coagulation factors including genetic fusions to albumin and the Fc fragment of IgG as well as chemical modification by hydrophilic polymers such as polyethylene glycol (PEG)\(^{12-15}\). The prolonged circulation time endowed by the latter approach is believed to arise from a reduction in the efficiency of various elimination processes such as renal excretion, receptor mediated uptake, and proteolytic degradation\(^{16}\). With several PEGylated protein-based therapeutics on the market since 1990, the efficacy and safety of this technology has undergone extensive clinical validation\(^17\). For any protraction strategy applied on FIX...
the gain in circulation time should be balanced by the need to preserve biological activity and normal regulation of the activated form. Being remote from known interaction sites in FIX and present only in the circulating zymogen form, the N-glycans of the activation peptide offer potential acceptor sites for PEGylation that may fulfil these requirements. In the present study we demonstrate the feasibility of targeted glycoPEGylation and show that this approach confers a long plasma half-life to FIX in animal models while preserving its biological activity.
Methods

Production and biochemical characterization of N9-GP
Production and biochemical characterization of glycoPEGylated recombinant FIX (N9-GP) is described in Supplementary Methods.

Reference FIX

BeneFIX® (Pfizer) was used as a source of recombinant FIX (rFIX) for reference purposes. The product was reconstituted according to the manufacturer's instructions and stored in aliquots at -80°C.

In vitro functional characterization

Kinetics of FIX activation by FXIa or FVIIa-TF – Activation was initiated by addition of 10 pM FXIa (Haematologic Technologies) or 1 nM rFVIIa (Novo Nordisk) and 0.1 nM lipided TF (Innovin; Siemens) to varying concentrations of FIX in 25 mM HEPES, 137 mM NaCl, 3.5 mM KCl, 5 mM CaCl₂, 0.1% BSA, pH 7.4 at 25°C. Reactions were quenched after 30 min by addition of 30 mM EDTA and generated FIXa measured at 405 nm in the presence of 31% ethylene glycol and 0.5 mM Spectrozyme IXa substrate (American Diagnostica).

Kinetics of FX activation – FX activation experiments were performed as described by Christiansen et al.\(^\text{18}\) (see Supplementary Methods for a full description).

Binding of FIX to endothelial cells – Primary human umbilical vein endothelial cells (HUVECs; Cambrex Bio Science) were maintained in EBM-2 medium as described by the manufacturer. Binding experiments were performed in 48-well plates at 95% confluency essentially as described by Cheung et al.\(^\text{19}\) Briefly, cells were exposed to \(^{125}\text{I}-\text{rFIX}\) (0.5–1 nM) and unlabeled competitor in 0.15 ml buffer (10 mM HEPES, 150 mM NaCl, 4 mM KCl, 5 mM CaCl₂, 11 mM glucose, 1 mg/ml BSA, pH 7.4) and kept on ice for 3 hours followed by three washes with ice-cold buffer. Finally, cells were lysed and radioactivity measured in a Packard Cobra II γ-counter. Results were analyzed in GraphPad Prism (GraphPad Software Inc).

FIX clot analysis – Coagulant activity was estimated using a one-stage FIX clotting assay (instrument and reagents were from Instrumentation Laboratories). Test sample was mixed with equal volumes of FIX immunodepleted plasma, aPTT reagent (SynthAFax), and 25 mM CaCl₂. The time to clot formation was measured on an ACL9000 instrument using HemosIL reference plasma calibrated against the 3\(^{\text{rd}}\) WHO international FIX concentrate standard (96/854, National Institute for biological Standards and Control).
Control experiments using N9 and free PEG confirmed that PEG did not interfere with the assay as previously noted for some aPTT reagents.

*Thromboelastography in hemophilia B whole blood* – Blood was obtained from five moderate and three severe HB patients in a study approved by The Danish National Committee on Biomedical Research Ethics (journal number (KF) 01 299489, add. 18186). For comparative purposes blood was also obtained from 11 healthy volunteers. All participants received oral and written information and signed informed consent before blood sampling. Healthy donors had not taken acetyl salicylic acid for 10 days or other anti-inflammatory drugs for 72 hours. All patients had not received factor concentrate for minimum 72 hours. Blood was sampled in 3.2% citrate and rested 90 min before analysis. Equimolar amounts of N9-GP or rFIX (0.08-76 nM) were added and clotting initiated by kaolin (Haemoscope Corporation). A normal reference range was generated based on blood from the healthy volunteers. Clot (R) time, maximum thrombus generation (MTG) and maximum amplitude (MA) parameters were used for statistical analysis. Data were fitted to a concentration-response-curve in a non-linear model. Parameter estimates for efficacy and EC50 were subsequently analyzed on log-scale in a normal linear mixed effects model allowing for random subject-to-subject and random day-to-day variation.

**In vivo pharmacokinetics and pharmacodynamics**

*Animals* – HB mice (B6.129P2-F9tm1Dws) were originally obtained from Darrel W. Stafford at University of North Carolina. Mice were of both sexes (50:50) and between 12-16 weeks old. Male Göttingen mini-pigs were obtained from Ellegaard Göttingen Minipigs A/S (Denmark). Studies were approved by and performed according to guidelines from the Danish Animal Experiments Council, the Danish Ministry of Justice. Studies in an immunologically tolerized HB dog were conducted at the Chapel Hill colony under the supervision of Dr. T. Nichols and approved by the Institutional Animal Care and Use Committee at the University of North Carolina. The methods used for tolerization and characterization of the level of transgenic human FIX in the dog are described in Supplementary Methods.

*Calculation of doses* – Doses were calculated based on protein content using the same molecular weight (55 kDa) for rFIX, N9, and N9-GP. Hence, at a given mg/kg dose, equimolar amounts of the molecules were administered.

*Quantitative analysis* – FIX activity and antigen levels were quantified in citrated plasma samples by FIX clot analysis as described above and by sandwich ELISA using an anti-FIX
Gla-domain antibody for capture and a horseradish-peroxidase conjugated sheep anti-FIX detection antibody (Fitzgerald Industries International).

Pharmacokinetic analysis – Unless otherwise stated pharmacokinetic analysis was carried out by non-compartmental methods (NCA) using WinNonlin software (Pharsight Corporation).

Pharmacokinetics in hemophilia B mice and mini-pigs – N9-GP or rFIX was given intravenously to HB mice as a 1.5 mg/kg bolus injection in the tail vein. Blood samples were collected according to a staggered design consisting of three mice per time point and 3 samples per mouse. Six mini-pigs (9.7 ± 1.2 kg) divided in 2 groups received an intravenous bolus injection of 0.2 mg/kg N9-GP or rFIX. Blood samples were collected for PK analysis up to 14 days after administration. Data were fitted to a two-compartment model and estimated parameters used to simulate elimination profiles in a multiple dose setting using NONMEM software (GloboMax/ICON).

Acute effect in tail bleeding model – Bleeding was induced in HB mice by amputating 4 mm of the tail tip as described previously. Briefly, 10 min prior to amputation, the tail was placed in a test tube containing 14 ml of saline (37°C) and 5 min later vehicle (buffer), rFIX, or N9-GP were administered randomized and blinded at 10 ml/kg through the carotid artery. The total bleeding time and blood loss (expressed as nmol of hemoglobin) were recorded for 30 min.

Duration of effect in tail bleeding model – HB mice were administered 0.75 mg/kg rFIX or N9-GP in the tail vein. At timed intervals bleeding time and blood loss were determined as above.

Duration of effect in ferric chloride-induced carotid artery injury model – Each group of HB mice received 0.75 mg/kg rFIX or N9-GP randomized and blinded through the tail vein, except for mice tested after 5 min which were dosed through the jugular vein. At timed intervals after dosing injury was induced by exposure of the carotid artery to 10% (w/v) ferric chloride for 3 min and time to arrest of blood flow measured as described by Møller et al.

Pharmacodynamics in hemophilia B dog – A female HB dog (18 kg) immunologically tolerant to human FIX was used in the study. rFIX and N9-GP were infused at 0.4 mg/kg. Blood samples for PK analysis, TEG (no stabilizer) and whole blood clotting time (WBCT; no stabilizer) were drawn at regular intervals up to 45 days after administration.
Results

Production and characterization of N9

Recombinant FIX (N9) was expressed in CHO cells which are known to support proper maturation and post-translational modification of FIX\textsuperscript{26-28}. Correct identity of the purified product was confirmed by N-terminal sequencing and peptide mapping (results not shown), and the molecular weight determined to be 54512 Da by MALDI-MS. Of particular importance to the activity of FIX is the γ-carboxylation of several glutamic acid residues in the Gla domain. Twelve acceptor sites are present but occupancy of ten are sufficient for FIX to attain full activity\textsuperscript{29}. Gla-profiling by anion exchange HPLC demonstrated a predominance of 11 (33\%) and 12 (64\%) Gla forms with an average content of 11.6 Gla per molecule, which is similar to the composition of rFIX but less than the 12 Gla residues present in plasma-derived FX (pdFX; Figure 1A)\textsuperscript{28}. Further analysis of post-translational modifications identified as expected partial β-hydroxylation of Asp64 and O-glycans attached to Ser53 and Ser61 in the EGF1 module\textsuperscript{30}. In the activation peptide, partial occupancy of the O-linked glycan acceptor sites Thr159, Thr169, and Thr172 was observed as described for rFIX\textsuperscript{30} and pdFIX\textsuperscript{31}, whereas N-glycans were uniformly present at Asn157 and Asn167. As illustrated in Figure 1B these were predominantly of the core fucosylated tri- and tetra-antennary complex type. Consistent with the high structural similarity of N9, rFIX and pdFIX, the specific aPTT clot activities of the proteins were not significantly different (260 ± 28, 250 ± 15, and 260 ± 21 IU/mg, respectively), and similar pharmacokinetics of N9 and rFIX were observed in HB mice (results not shown).

GlycoPEGylation of N9

Selective glycoPEGylation utilized the substrate promiscuity of ST3GalIII sialyl transferase which allowed for the transfer of cytidine monophosphate (CMP)-activated sialic acid-6'-40k PEG to terminal galactoses of the N-glycans in the activation peptide of desialylated N9. Remaining exposed galactosyl residues were subsequently sialylated by addition of excess unmodified CMP-sialic acid. By optimizing reaction conditions the conjugation stoichiometry could be controlled to yield a product (N9-GP) containing mainly mono-PEGylated N9 (95\%) and a minor proportion of the di-PEG form (5\%) as determined by SDS-PAGE and reversed-phase (rp) HPLC (Figure 1C and 1D). By the latter method the proportion of unPEGylated N9 was estimated to be 1\%. The content of activated FIX was measured by the amidolytic method\textsuperscript{32} and found to be 0.03\% as compared to a level of 0.13-0.18\% in rFIX.

Localization of PEG to the activation peptide was confirmed by incubation of N9-GP with FXIa which resulted in quantitative conversion of the single-chain molecule to heavy and
light chains with the same electrophoretic mobility as activated N9. Staining for PEG revealed two bands with the same relative intensities as unactivated N9-GP but lower apparent molecular weights, which were identified by N-terminal sequencing as the liberated activation peptide (Figure 1C). Further mapping utilized a markedly prolonged elution time of PEG by rpHPLC which allowed for the isolation of PEGylated peptides following digestion of N9-GP with trypsin and endoproteinase Glu-C to separate the N-glycans on different peptides. N-terminal sequencing of the isolated PEGylated fragments showed the PEG to be almost equally distributed among peptides containing either the Asn157 (55%) or Asn167 (45%) N-glycan acceptor site (see Figure 1B). No other PEGylated peptides were identified.

**In vitro functional properties of N9-GP**

To address the effects of glycoPEGylation on the functional properties of N9, we examined individually the reactions in the coagulation process relevant to the activation or subsequent proteolytic action of N9-GP. The kinetics of N9/N9-GP activation catalyzed by FXIa or the FVIIa-TF complex was measured in amidolytic assays. As shown in Figure 2A, the activation of N9 and N9-GP by FXIa proceeded with essentially identical kinetics (Table 1). In contrast, the catalytic efficiency \( \frac{k_{cat}}{K_m} \) of N9-GP activation by the lipidated TF-FVIIa complex was reduced to 47% of N9 (Figure 2B), which was mainly due to an increased \( K_m \)-value from 74 ± 3 to 122 ± 3 nM (Table 1).

To compare the functional properties of activated N9 and N9-GP, tenase complexes were assembled on a phospholipid surface by combining the respective FXIa-activated forms and thrombin-activated FVIII. Conversion of FX to FXa by the complexes was measured from the generated amidolytic activity. By varying the concentration of FVIIIa in the assay, the kinetically-derived apparent dissociation constants \( K_{app,FVIIIa} \) for the interaction with FVIIIa-phospholipid were estimated and found to be similar for activated N9 (1.14 ± 0.03 nM) and N9-GP (1.21 ± 0.06 nM) (Figure 2C). Likewise, both catalyzed FX activation with indistinguishable kinetics in the presence of phospholipid and saturating FVIIIa (Figure 2D and Table 1).

Among the coagulation proteases FIX is unique in its ability to bind collagen IV associated with the vascular endothelium\(^{33}\). Binding is calcium-dependent and mediated by residues in the Gla-domain\(^{34}\). The effect of glycoPEGylation on the binding to endothelial cells (HUVECs) was investigated *in vitro*. In accordance with previous reports, rFIX and N9 were both capable of competitively displacing \(^{125}\)I-labeled rFIX with low-nanomolar \( K_i \)-values of 1.6 and 2.4 nM, respectively (Figure 3A). Specificity was confirmed by the ability of an anti-FIX Gla-domain antibody to abrogate binding, whereas
high concentrations of FX or the LRP scavenger receptor antagonist RAP (receptor associated protein) had no effect (Figure 3B). N9-GP also competitively displaced $^{125}$I-rFIX. However, 20-fold higher concentrations were required corresponding to a $K_i$ of 48 nM (Figure 3A).

**Activity in plasma and whole blood-based assays**

Having established the basic molecular properties of N9-GP, we next assessed its ability to support coagulation in plasma and whole blood-based assays. In the one-stage aPTT assay, the specific activity of N9-GP was 190 ± 10 IU/mg, i.e. slightly lower (73%) than that measured for N9 (260 ± 28 IU/mg). To further assess the activity of N9-GP, clot formation was examined in whole blood obtained from eight HB patients with the moderate (five) and severe (three) phenotype. In this and the subsequent studies rFIX was included for comparison. Clot formation was initiated by addition of kaolin and monitored by TEG$^{35}$. Kaolin is considered an intrinsic pathway activator. However, a contribution from the extrinsic FVIIa-TF-driven pathway was evident since addition of an inhibitory TF antibody to FIX-depleted blood resulted in a 30% increase of the R-time. Representative TEG profiles from a severe and a moderate patient are shown in Figure 4A and B before and after addition of 28 nM N9-GP or rFIX (about 30% of the normal level) to approximate the plasma level in HB patients receiving a standard prophylactic dose$^7$. Baseline TEG profiles were found to differ somewhat between patients; however, all were outside the normal range and thus displayed markedly delayed coagulation. Spiking of blood with increasing levels (0.08 - 76 nM) of N9-GP or rFIX led to a concentration-dependent decrease of the R-time and increase in MTG which entered the normal ranges at the highest concentrations (Figure 4C and D). At this concentration, no significant differences in clotting parameters between rFIX and N9-GP were observed indicating similar efficacies. Likewise, the ratio of EC$_{50}$ values of N9-GP and rFIX estimated based on R-time, MTG and MA values did not differ significantly from unity indicating comparable potencies (Supplementary Table S1).

**Acute and prolonged hemostatic effect in hemophilia B mice**

The hemostatic potentials of N9-GP and rFIX were further compared *in vivo* in HB mice where bleeding was induced by tail tip transection 5 min after dosing. In vehicle-treated mice bleeding time and blood loss were significantly increased compared to normal C57BL mice. Both compounds demonstrated a clear dose-response with no effect at the lowest dose of 0.01 mg/kg (corresponding to 1.9 IU/kg N9-GP based on the aPTT clot activity) and normalization of both parameters at 0.4-0.75 mg/kg (76–143 IU/kg N9-GP; Figure 5A and B). Consistent with the results obtained in whole blood, the dose-response relationship for the two compounds did not differ significantly. The plasma level of FIX
was determined at the end of each 30-min observation period and found to be proportional to the dose given but, interestingly, on average 2.1 times higher for N9-GP than rFIX at equimolar doses (Figure 5C). The higher in vivo recovery of N9-GP was confirmed in HB mice administered N9-GP or rFIX but not subjected to injury (Table 2). Measurement of plasma levels in these mice up to one week after infusion furthermore demonstrated a prolonged pharmacokinetic profile of N9-GP characterized by a half-life ($T_{1/2}$) of 41 h compared to 17 h for rFIX based on ELISA (Figure 6A and Table 2). Super-imposable profiles were obtained by measurement of clot activities indicating that N9-GP retained functionality in circulation (Figure 6A).

The longer circulation time of N9-GP compared to rFIX was reflected in a prolonged duration of effect in the tail-bleeding model. After infusion of 0.75 mg/kg of N9-GP (143 IU/kg) or rFIX (188 IU/kg) bleeding was normalized acutely. In addition, N9-GP maintained blood loss in the normal non-hemophilic range until day 2 followed by a gradual return to the hemophilic baseline at day 5. In mice receiving rFIX, blood loss was already significantly elevated at day 2 and back at baseline at day 3 (Figure 6B).

The hemostatic protection provided by N9-GP and rFIX was also compared in the ferric chloride-induced carotid artery injury model in HB mice\textsuperscript{24}. Injury was induced up to five days after administration of 0.75 mg/kg and the time to occlusion recorded. Except for the first time point at 5 min, the average occlusion time in mice receiving N9-GP was consistently shorter than in mice treated with rFIX (Figure 6C). This difference was also reflected in the fraction of animals which developed stable occluding thrombi within 25-min after injury. One to four days after dosing occlusion was observed in 90-100% of N9-GP treated mice, whereas only 70% of mice receiving rFIX occluded at day one and 44% at day four. Five days after dosing 56% of N9-GP mice still occluded as compared to 13% of mice treated with rFIX.

**Pharmacokinetics and pharmacodynamics in hemophilia B dog**

The pharmacodynamics of N9-GP was investigated in a single HB dog tolerized to human FIX by neonatal retrovial gene transfer\textsuperscript{25} which allowed for inclusion of rFIX in a cross-over design. N9-GP and rFIX were both given at 0.4 mg/kg corresponding to 76 and 100 IU/kg, respectively. As shown in Figure 7A plasma clearance of N9-GP was greatly reduced and the plasma concentration did not reach the 1% level (50 ng/ml) until 40 days after administration as compared to 8 days for rFIX. This differences was reflected in a functional half-life of N9-GP (113 h) that was 7-times longer than rFIX (16 h) and a clearance rate that was reduced 16-fold from 9.8 to 0.6 ml/kg/h (Table 2). Profiles determined by ELISA and clotting activity were super-imposable until day 16 at which the
detection limit of the functional assay was reached providing further evidence of preserved functionality of N9-GP during the extended residence in circulation.

Whole blood clotting time (WBCT) is a marker for hemostatic efficacy in HB dogs and was used to evaluate the pharmacodynamics of N9-GP.²² Due to low endogenous levels of FIX in the tolerized dog as a result of neonatal gene transfer (<0.1% of the normal level)²⁵, the WBCT pre-dose value (22 min) was shorter than for naïve HB dogs (>60 min) but sufficiently above the normal range (10-15 min) to allow for detection of pharmacological effect. Normalization of the WBCT was observed five minutes after administration of rFIX and lasted for 4 days followed by a gradual return to pre-dose levels at day 12 (Figure 7B). A similar immediate correction of the clotting time was observed with N9-GP. However, the WBCT remained in the normal range for 12-19 days and then slowly increased towards the pre-dose level at day 45 in accordance with its reduced elimination kinetics (Figure 7B). A similar pattern was observed when blood samples were analyzed by TEG which is more sensitive to trace amounts of FIX. Here, clot formation was corrected until approximately day 26 followed by a return of the R-time (data not shown) and MTG to baseline values (Figure 7C and D).

**Multiple dose simulations**

To further verify the pharmacokinetics of N9-GP in a larger animal model and to generate a data set sufficient for reliable pharmacokinetic modeling, clearance studies were performed in mini-pigs. As shown in Figure 7E, the variation between animals (n=3) was small and the elimination profiles for N9-GP and rFIX declined in a biphasic manner that was well-described by a two-compartment model. The estimated terminal half-life of N9-GP was 76 h and thus significantly longer than rFIX (16 h). Based on the fitted parameters, plasma profiles were simulated in a multiple dose setting assuming a fixed dose level of 0.2 mg/kg given at regular intervals. This amount corresponds to 38 and 50 IU/kg N9-GP and rFIX, respectively, and represents a typical prophylactic dose.⁷ For rFIX a trough of 1% of the normal level was observed 2 days after dosing, which mirrors the typical 2-3 times weekly dosing regimen in HB patients. In comparison, the plasma level of N9-GP was 4% after one week and 1% two weeks after administration (Figure 7F).
**Discussion**

PEGylation is a well-established strategy for extending the plasma half-life of proteins. The application of classical non-specific means of attachment are, however, often associated with an unwanted loss of activity\(^3^6\). To circumvent this problem, we applied enzymatic glyco-conjugation to direct PEGylation to the native N-glycans of FIX which are attached to the activation peptide and remote from known interaction sites of functional importance. The attached PEG moiety is thus present only on the circulating zymgen form and removed upon its activation. Confinement of PEG to the activation peptide was confirmed by peptide mapping and corroborated by functional characterization demonstrating unaltered enzymatic properties of the activated forms of N9-GP and N9 (Figure 2C and D) including normal reactivity towards the principal plasma inhibitor antithrombin III\(^3^7\) (Petersen L.C., unpublished results). These results indicate that, once activated, N9-GP retains full activity and is subjected to normal physiological regulation.

The ability of FIX to exert its function is dependent on its conversion to the activated form. FXIa and FVIIa-TF both recognize FIX by extended interactions\(^3^8;3^9\) characterized by \(K_m\)-values in the low nanomolar range (Table 1), which could compensate for steric hindrance by the PEG. Indeed, activation of N9 by FXIa was found to be insensitive to glycoPEGylation, while the membrane-dependent activation by the FVIIa-TF was reduced by \(\sim 50\%\) primarily as a result of an increased \(K_m\) (Figure 2A and B). Interestingly, no significant differences in the efficacy and potency of N9-GP and rFIX were observed in whole-blood from HB patients (Figure 4) or in the tail-bleeding model in HB mice (Figure 5) although both models exhibit TF dependency\(^4^0\). Thus, despite the slightly slower rate of activation, N9-GP appears to retain near normal specific activity and the ability to stop bleeds with the same efficiency as rFIX suggests that it may be efficacious for acute treatment of bleeding episodes.

The mechanisms by which FIX is cleared from the circulation have been addressed in a few studies. High-affinity binding sites associated with the vascular endothelium have been implicated in the recovery and initial disappearance of FIX\(^4^1\). In addition, uptake by the vascular endothelium or other cell types expressing the neonatal Fc receptor (FcRn) has been demonstrated by genetic fusion of FIX to the Fc fragment of IgG. Utilizing this concept, Peters et al.\(^1^4\) obtained a 3-4 fold extension of FIX half-life in mice that was dependent on endogenous FcRn expression, and similar half lives of approx. 47 h were determined in monkey and HB dog. The pharmacokinetic studies conducted in the present work are in accord with published results on rFIX\(^1^4;A^2\) and furthermore demonstrate a significant beneficial effect of glycoPEGylation on the circulation time of FIX. The half-life of N9-GP was found to increase according to body weight from 41 h in
mice to 76 and 113 h in mini-pig and dog, respectively (Table 2). The differential impact of PEG and Fc-fusion on FIX half-life in larger animal models suggests that multiple pathways contribute to the clearance of FIX and that PEG may act by distinct or additional retention mechanisms than previously employed to prolong FIX survival in the circulation. Importantly the longer circulation time of N9-GP compared to rFIX was evident as an extended hemostatic protection in HB mice and normalization of coagulation parameters in HB dog (Figure 6, 7B-D). Accordingly, several lines of evidence suggest that N9-GP may support a considerably longer dosing interval than feasible with existing therapy; a conclusion which is further supported by multiple dose simulations using the plasma profiles obtained in mini-pig as a model for human pharmacokinetics. At a standard prophylaxis dose, the predicted 1% trough level of N9-GP was not reached until two weeks after administration as compared to 2 days for rFIX (Figure 7F).

The lower in vivo recovery of rFIX compared to plasma-derived products is well documented in humans and animal models and is compensated for in current dosage recommendations. The difference has been ascribed to variations in post-translational modifications although no definitive results have been presented. Interestingly, an up to two-fold higher in vivo recovery of N9-GP compared to rFIX was found across species (Table 2). Considering the structural similarity of N9 and rFIX, this difference is most likely related to effects of carbohydrate modification, i.e. PEGylation or the subsequent capping with sialic acid. Incomplete sialylation of the N-linked carbohydrates may target FIX for hepatic degradation and has been proposed as one cause of the lower recovery. The fact that N9 is capped with sialic acid as the last step in the glycoPEGylation process could protect N9-GP from this pathway and consequently increase recovery. Another contributing factor may relate to the presence of high-affinity binding sites for FIX on collagen IV associated with the vascular endothelium. Cheung et al. localized the binding site on FIX to the Gla domain and a FIX variant (KSA) devoid of collagen IV binding was shown by Gui et al. to exhibit increased recovery and accelerated plasma clearance in mice. Endothelial cell binding by N9-GP was addressed in vitro and found to be reduced by approximately 20-fold (K, 48 nM) compared to N9 and rFIX which bound with similar high-affinities (Figure 3). As the plasma levels achieved after infusion are in the range of the estimated dissociation constant for N9-GP, it is conceivable that the reduced affinity would allow for a greater fraction of N9-GP to remain in circulation in the initial phase after administration. Pre-occupancy of vascular binding sites by endogenous FIX may reduce the contribution of this pathway to initial FIX disappearance and is consistent with the only marginally higher in vivo recovery of N9-GP compared to rFIX in non-hemophilic mini-pigs in contrast to HB mice and dogs (Table 2). A recent study suggested that lack of collagen binding was associated with a
partial hemostatic defect in models involving exposure of vascular collagen including ferric chloride and tail transsection models. It is presently not clear whether the preserved efficacy of N9-GP in the same models is explained by adequate residual affinity of N9-GP for collagen or by the higher in vivo recovery which may compensate for a reduced accumulation at vascular sites.

In summary, a novel releasable protraction concept has been developed that utilizes the ability to selectively target naturally occurring carbohydrates in the activation peptide of FIX without the need for amino acid modifications. This approach offers the additional advantages of retained biological activity and normal physiological regulation of the activated form, while providing greatly prolonged pharmacokinetics and pharmacodynamics in several animal models. Clinical studies will show whether these properties translate into improved on demand treatment and effective bleeding prophylaxis in HB patients with a once-weekly or less frequent dosing schedule.
Acknowledgments

Colleagues at Novo Nordisk are thanked for their contribution to this work which includes cell line screening and development, purification and glycoPEGylation process development, assay support, and in vivo studies.

Authorship

H.Ø. and M.T. designed and performed research, analyzed data and wrote the manuscript; J.R.B., L.H., L.C.P., A.A.P., T.E., F.M., M.B.H., P.K.H., T.N.K., J.M.P., M.D.A., H.Ah., K.W.B., and M.L.S.C. designed and performed research and analyzed data; M.E., B.B.S., H.A., and S.E.B. designed research and analyzed data; K.K. provided clinical input and wrote the manuscript; T.C.N. designed and performed research.

Conflict of Interest Disclosures

Reference List


Table 1. Enzyme kinetic parameters.

<table>
<thead>
<tr>
<th>Enzyme</th>
<th>Cofactor</th>
<th>Substrate</th>
<th>$K_m$ (nM)</th>
<th>$k_{cat}$ (s$^{-1}$)</th>
<th>$k_{cat}/K_m$ (M$^{-1}$s$^{-1}$)</th>
</tr>
</thead>
<tbody>
<tr>
<td>FXIa$^a$</td>
<td>N9</td>
<td>N9</td>
<td>45 ± 2</td>
<td>0.81 ± 0.01</td>
<td>$(18 ± 1) \times 10^6$</td>
</tr>
<tr>
<td></td>
<td></td>
<td>N9-GP</td>
<td>46 ± 6</td>
<td>0.76 ± 0.03</td>
<td>$(17 ± 2) \times 10^6$</td>
</tr>
<tr>
<td>FVIIa$^b$</td>
<td>TF/PS:PC</td>
<td>N9</td>
<td>74 ± 3</td>
<td>0.50 ± 0.01</td>
<td>$(6.7 ± 0.2) \times 10^6$</td>
</tr>
<tr>
<td></td>
<td></td>
<td>N9-GP</td>
<td>122 ± 10</td>
<td>0.38 ± 0.02</td>
<td>$(3.1 ± 0.1) \times 10^6$</td>
</tr>
<tr>
<td>N9a$^c$</td>
<td>FVIIIa/PS:PS</td>
<td>FX</td>
<td>11.4 ± 0.3</td>
<td>8.7 ± 0.8</td>
<td>$(7.6 ± 0.5) \times 10^8$</td>
</tr>
<tr>
<td>[N9-GP]$^d$</td>
<td>FVIIIa/PS:PC</td>
<td>FX</td>
<td>12.9 ± 0.9</td>
<td>9.2 ± 0.1</td>
<td>$(7.1 ± 0.4) \times 10^8$</td>
</tr>
</tbody>
</table>

Michaelis-Menten parameters were measured in the presence of relevant cofactors as indicated. N9a and [N9-GP]$^a$ denote activated N9 and N9-GP, respectively.

$^a$see Figure 2A.

$^b$see Figure 2B.

$^c,d$see Figure 2D.
Table 2. Summary of pharmacokinetic parameters.

<table>
<thead>
<tr>
<th>Species</th>
<th>Compound</th>
<th>Dose (mg/kg [IU/kg])</th>
<th>Cmax (ng/ml [IU/ml])</th>
<th>Half-life (h)</th>
<th>Clearance (ml/h/kg)</th>
</tr>
</thead>
<tbody>
<tr>
<td>HB mouse</td>
<td>rFX</td>
<td>1.5 [375]</td>
<td>8777 [1.70]</td>
<td>17 [6$^a$]</td>
<td>3.6 [50$^a$]</td>
</tr>
<tr>
<td></td>
<td>N9-GP</td>
<td>1.5 [285]</td>
<td>15500 [1.78]</td>
<td>41 [67]</td>
<td>3.6 [4.8]</td>
</tr>
<tr>
<td>HB dog</td>
<td>rFX</td>
<td>0.4 [100]</td>
<td>3680 [0.98]</td>
<td>25 [16]</td>
<td>7 [9.8]</td>
</tr>
<tr>
<td></td>
<td>N9-GP</td>
<td>0.4 [76]</td>
<td>5130 [1.20]</td>
<td>156 [113]</td>
<td>0.6 [0.6]</td>
</tr>
<tr>
<td></td>
<td>N9-GP</td>
<td>0.2 [38]</td>
<td>1993 [n.d]</td>
<td>76 [n.d.]</td>
<td>1.7 [n.d.]</td>
</tr>
</tbody>
</table>

All compounds were administered intravenously. Non-compartmental parameters were estimated from plasma profiles obtained by antigen or aPTT clot activity (in square brackets) measurements.

$^a$Based on few data points (0-16 h) due to fast plasma elimination below detection limit of the assay.
Figure Legends

Figure 1. Modifications in native and glycoPEGylated N9. (A) Separation of Gla species in rFIX and N9 by anion exchange HPLC employing a linear ammonium acetate gradient. The fractional content of indicated Gla species is given in parentheses and was calculated by relating the area of the corresponding peak to the total peak area. (B) Domain structure of N9 and location of identified N- and O-linked (●) carbohydrates. The two N-linked glycans in the activation peptide (AP) were predominantly core-fucosylated tri- and tetra antennary complex structures composed of fucose (▷), N-acetylglucosamine (□), mannose (O), galactose (◇), and sialic acid (◊). Enzymatic transfer of 40k-PEG-sialic acid to desialylated N9, and sialylation of remaining exposed galactoses are indicated by arrows. The relative distribution of PEG between the two N-glycans is given in parentheses. (C) N9-GP (lane 2) separated into two bands by SDS-PAGE corresponding to mono- and di-PEGylated (1x and 2xPEG, respectively) forms. Incubation with 2.5 nM FXIa for 6 h at pH 7.4 and 25°C converted 500 nM N9-GP (lane 4, left panel) into heavy and light chains with the same mobility as activated N9 (lane 3, left panel) concomitant with the release of mono and di-PEGylated activation peptides (1x and 2xPEG-AP, respectively) evident by barium iodide (PEG) staining (lane 4, right panel). (D) The distribution of PEGylated species was determined by rPHPLC employing a linear acetonitrile gradient which resolved N9-GP into unmodified (1%), mono-PEGylated (95%), and di-PEGylated (4%) forms. In comparison, N9 eluted as a single peak.

Figure 2. Impact of glycoPEGylation on the activation and functional properties of N9. The kinetics of N9 or N9-GP activation was determined in the presence of (A) 10 pM FXIa or (B) 100 pM lipilated TF saturated with 1 nM FVIIa. Following incubation for 30 min at pH 7.4, 5 mM Ca²⁺ and 25°C further activation was quenched by addition of excess EDTA and rates of FIXa generation determined from the amidolytic activity. Data (mean ± SD, n=3) were fitted to the Michaelis-Menten equation. (C) Binding of FVIIIa to activated N9 and N9-GP was analyzed from titrations of 0.1 nM FIXa with 0–3 nM FVIIIa in the presence of 25 μM 25:75 PS:PC vesicles and 100 nM FX at pH 7.4, 5 mM Ca²⁺, and 37°C. After 30 s incubation, reactions were quenched with EDTA and initial rates of FXa generation determined from the amidolytic activity. Fit of data (mean ± SD, n=3) to a 1:1 binding isotherm yielded apparent dissociation constants (Kₐ,FVIIIa) of 1.14 ± 0.03 and 1.21 ± 0.06 nM for activated N9 and N9-GP, respectively. (D) The kinetics of FX (0–100 nM) activation by activated N9 or N9-GP (20 pM) were determined in the presence of saturating FVIIIa (2.7 nM) and 25 μM 25:75 PS:PC vesicles. Initial rates of FX activation (mean ± SD, n=3) were fitted to the Michaelis-Menten equation. Kinetic parameters are listed in Table 1.
Figure 3. Effect of glycoPEGylation on the binding of N9 to endothelial cells. (A) Competitive displacement of 1 nM $^{125}$I-rFIX with increasing concentrations of unlabelled rFIX, N9, or N9-GP (0.6–600 nM). Monolayers of HUVEC cells were incubated with compound for 3 h at 4°C before counting of bound radioactivity. Binding of rFIX was analyzed according to a homologous one-site binding model and the estimated apparent $K_d$ of 1.6 nM used to derive $K_i$-values for N9 (2.4 nM) and N9-GP (48 nM). (B) HUVECs were incubated with 0.5 nM $^{125}$I-rFIX with or without molar excess of anti-FIX Gla domain antibody (Gla-Ab; 33 nM), FX (400 nM) or RAP (500 nM) for 3 h at 4°C. All data are shown as mean ± SD (n=4).

Figure 4. Comparison of N9-GP and rFIX in human hemophilia B whole blood. TEG traces of whole blood from a severe (A) and a moderate (B) HB patient before (stippled line) and after spiking with 28 nM N9-GP (black line) or rFIX (grey line). Clot formation was induced by addition of kaolin. R-time and MTG values are shown as a function of added N9-GP or rFIX in blood from the same (C) severe or (D) moderate patient. The normal range ± 2 SD are indicated by horizontal lines.

Figure 5. Acute hemostatic effect in tail bleeding model in hemophilia B mice. N9-GP or rFIX was given intravenously at 0–0.75 mg/kg to HB mice 5 min before tail tip transsection (4 mm). (A) Bleeding time and (B) blood loss were recorded for the following 30 min. Data are shown as mean ± SEM (n=6-14/group). The bleeding pattern in normal (C57BL) and vehicle-treated HB mice are included for comparison. (C) FIX levels were measured by ELISA at the end of each observation period. Linear regression analysis yielded slopes of 3.8 ± 0.3 and 1.8 ± 0.3 (μg/ml)(mg/kg)$^{-1}$ for N9-GP and rFIX, respectively.

Figure 6. Pharmacokinetics and duration of effect in hemophilia B mice. (A) N9-GP (circles) or rFIX (squares) was administered at 1.5 mg/kg. Blood samples were analyzed for FIX clot activity (closed symbols) and antigen (open symbols) and are shown as mean ± SD (n=3). (B) Duration of effect of 0.75 mg/kg N9-GP (143 IU/kg) and rFIX (188 IU/kg) in the tail bleeding model. Blood loss was recorded for 30 min at the indicated time points starting at 5 min post administration. Blood loss in normal (C57BL) mice and vehicle-treated HB mice are included for comparison (stippled lines). Results are shown as mean ± SEM (n=8-16/group); *p<0.05 and **p<0.01 are relative to rFIX using one-way ANOVA and Bonferroni’s post test. (C) Duration of effect in the ferric chloride-induced carotid artery injury model. The occlusion time was determined at indicated intervals after infusion of 0.75 mg/kg N9-GP or rFIX with the first time point...
after 5 min. Occlusion was defined as complete lack of blood flow for >5 min. If occlusion did not occur within the 25-min observation period, as was the case in vehicle-treated mice, the occlusion time was reported as 25 min (stippled line). Results are shown as mean ± SEM (n=6-11/group); *p<0.05 and **p<0.01 are relative to rFIX using Kruskal-Wallis test and Dunn’s post test.

Figure 7. Pharmacokinetics and pharmacodynamics in hemophilia B dog and mini-pig. A tolerized HB dog received successive infusions of 0.4 mg/kg rFIX (100 IU/kg) and N9-GP (76 IU/kg) separated by a washout period. Blood samples were collected at indicated time points to measure (A) FIX clot activity (closed symbols) and antigen levels (open symbols) and to evaluate the ex vivo hemostatic potential by (B) WBCT and (C, D) TEG. The standard WBCT range in non-hemophilic dogs is indicated. For the TEG experiments, coagulation was triggered with kaolin. (C) Representative TEG traces recorded pre-dose (grey), at 5 min and 3, 19, 26, 31, 40, and 43 days (from left to right in black) after administration of N9-GP. (D) MTG values at indicated time points after administration. (E) Plasma concentrations of rFIX and N9-GP in mini-pig (three per group) shown as individual antigen measurements after administration of 0.2 mg/kg (50 and 38 IU/kg, respectively). Solid lines represent best fits to a two-compartment model. (F) Fitted parameters were used to simulate pharmacokinetic profiles in a multiple dose setting. Simulations were performed with N9-GP (black line) dosed every 7 (solid) or 14 (stippled) days and rFIX (grey line) dosed every 2.5 days; all at 0.2 mg/kg. Horizontal stippled lines represent 100% (top) and 1% (bottom) levels, respectively.
Figure 1

A

![Graph showing Abs (280 nm) vs. Time (min)]

B

![Diagram of PEI (55%) and PEG (45%) structures]

C

<table>
<thead>
<tr>
<th>Coomassie stain</th>
<th>PEG stain</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 2 3 4</td>
<td>1 2 3 4</td>
</tr>
</tbody>
</table>

D

![Graph showing Abs (280 nm) vs. Time (min)]
Figure 3

A

$^{125}$I-FIX bound (cpm) vs. FIX (nM)

B

$^{125}$I-FIX bound (%) for Control, RAP, FX, Gla-Ab
Figure 5

A

B

C

For personal use only.

www.bloodjournal.org

From


by guest
Figure 7

(A) FIX antigen (µg/ml) over time (days).
(B) FIX activity (U/ml) over time (days).
(C) WBCT (min) over time (days).
(D) MTG (x100 mm/s) over time (days).
(E) FIX level (µg/ml) over time (days).
(F) FIX level (µg/ml) over time (days).
Prolonged half-life and preserved enzymatic properties of factor IX selectively PEGylated on native N-glycans in the activation peptide

Henrik Østergaard, Jais R. Bjelke, Lene Hansen, Lars Christian Petersen, Anette A. Pedersen, Torben Elm, Flemming Møller, Mette B. Hermit, Pernille K. Holm, Thomas N. Krogh, Jørn M. Petersen, Mirella Ezban, Brit B. Sørensen, Mette D. Andersen, Henrik Agersø, Haleh Ahmadian, Kristoffer W. Balling, Marie Louise S. Christiansen, Karin Knobe, Timothy C. Nichols, Søren E. Bjørn and Mikael Tranholm